

ABSTRACT OF THE DISCLOSURE

5 A novel rapid-melt, semi-solid molded composition including  
at least one binder in an amount from about 0.01% to about 70%  
by weight; a salivating agent in an amount from about 0.05% to  
about 15% by weight; a diluent/bulking material in an amount  
from about 10% to about 90% by weight; and an active material in  
an amount from about 0.001% to about 70% by weight. Further,  
the inventive subject matter includes a method of preparing a  
10 rapid-melt, semi-solid molded composition comprising the steps  
of: melting at least one binder in an amount from about 0.01% to  
about 70% by weight with a salivating agent in an amount from  
about 0.05% to about 15% by weight, to form a mixture; mixing an  
active material with said mixture to form an active mixture;  
5 mixing a diluent/bulking material with said active mixture to  
form a final mixture; and molding said final mixture into said  
semi-solid molded composition.